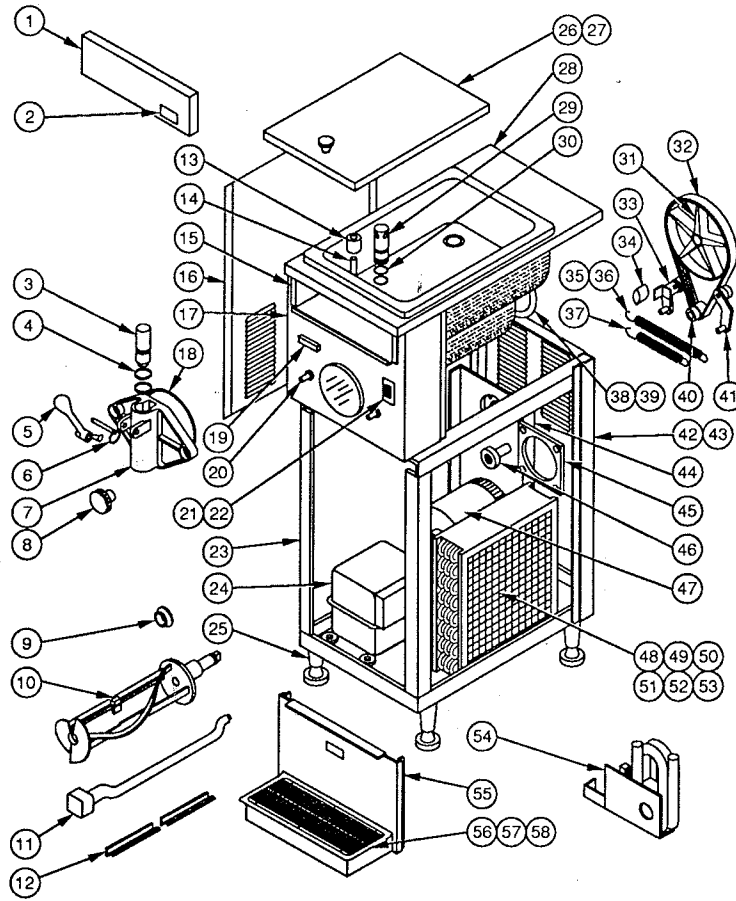
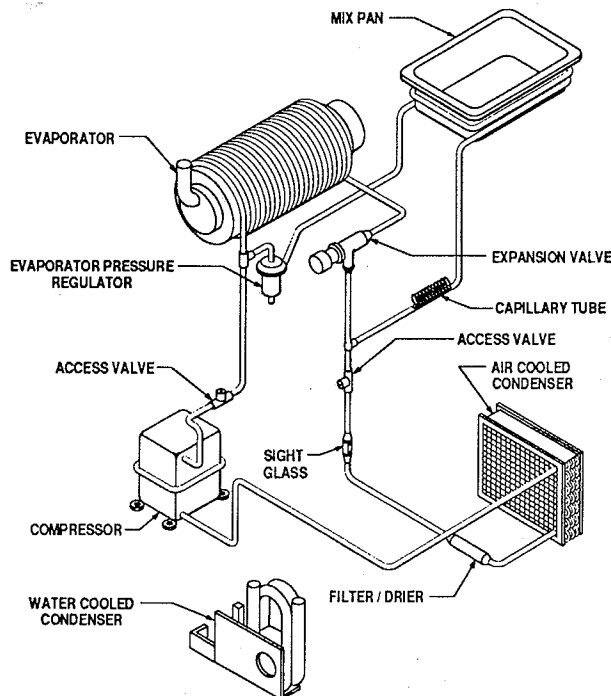


MODEL 401E Soft Serve



Exploded View



Refrigeration System

PARTS LIST

1. Wiring Box Cover	105346-02
2. Logo	16023
3. Spigot Plunger	105503
4. O-Rings (2)	58923
5. Spigot Handle	65632-02
6. Faspin	64255
7. Front Plate	65631
8. Knobs (2)	64065
9. Rear Seal	104916
10. Dasher	3113-01
11. Stator Rod	65633
12. Scraper Blades (2)	104984
13. Mix Out Float	61396
14. Reed Switch	61397-01
15. Wiring Box Assy.	15621
16. Side Panels (2)	106173
17. Upper Front Panel	105341
18. O-Ring	58911
19. Mix Out Light	61398
20. Front Plate Studs (2)	7107
21. Switch	70023
Switch Cover	106213
22. Switch Decal	9510
23. Frame Assy.	105326
24. Compressor	75593
Start Capacitor	76515
Run Capacitor	76513
Relay	76514
25. Legs (4)	64135
26. Mix Pan Lid	104278-02
27. Knob	64420
28. Mix Pan and Evap. Top Cover	
Assy.	105453
29. Carburetor Tube	105692
Insert	105979
30. O-Rings (2)	58947
31. Pulley	10207
32. Belt	58880
33. Torque Idler	103248
34. Cushion	104648
35. Torque Spring Cable	103745
36. Torque Spring	64504
37. Idler Spring	64515
38. Hanger	105369
39. Drip Chute	105360
40. Pulley	10208
41. Belt idler	103249
42. A/C Back Panel	106172
43. W/C Back Panel	106175
44. Evaporator Support	106170
45. Gasket	102427
46. Bearing & Shaft	2858
47. Dasher Motor	75256
48. A/C Condenser Assy.	105270
49. Fan Motor	75138
50. Fan Blade	75312
51. Motor Bracket	7199
52. A/C Base Plate	106214-02
53. W/C Base Plate	106227-02
Wiring Barrier	106221
54. W/C Condenser	75048
Water Valve	1593
55. Lower Front Panel	106174
56. Drip Tray Support	105595
57. Drip Tray	102054
58. Drip Tray Insert	101948

REFRIGERATION PARTS

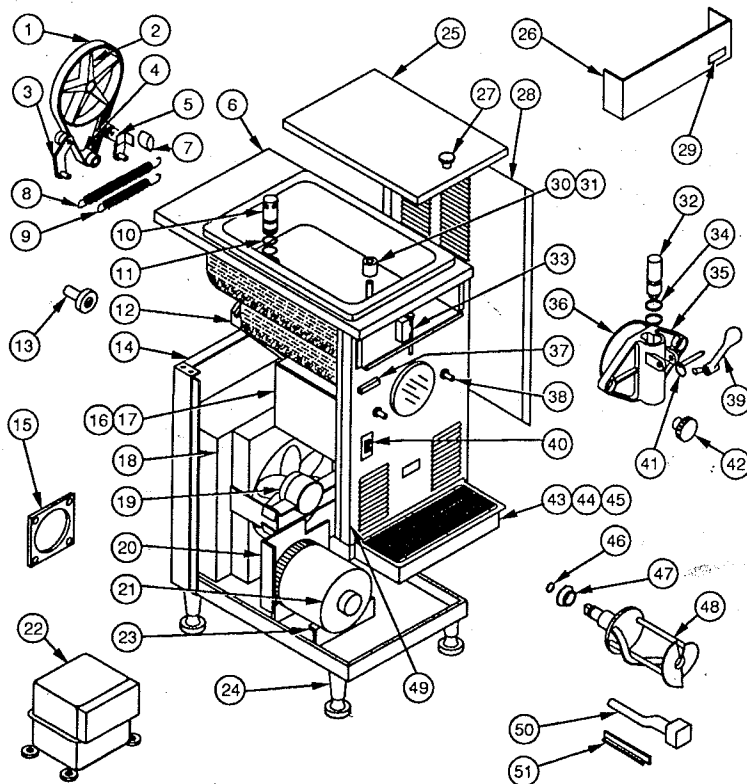
Access Valve	71046
Cap Tube	3084
Drier	71003
EPR Valve	71082
Expansion Valve	71035
Sight Glass	71036

WIRING BOX PARTS

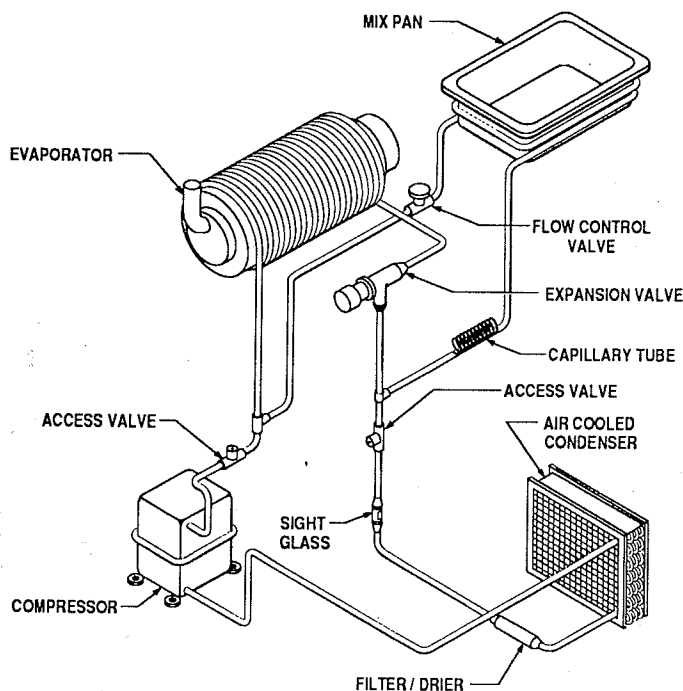
Auto/Cleanout Switch	70023
Contactors	70125
Delay Relay	70262
Relay	70373
Spigot Switch	70008
Terminal Board	61073
Timer	70372

MODEL 407E Soft Serve

PARTS LIST



Exploded View



Refrigeration System

1. Belt 58888
2. Pulley 10212
3. Idler Arm 103249-01
4. Pulley 10208
5. Torque Arm 104973
6. Top Cover & Evaporator Assy. Assembly 105519-01
7. Cushion 104648
8. Torque Spring 64504
9. Idler Spring 64515
10. Carburetor Tube 105694
- Insert 105975
11. O-Rings (2) 58947
12. Drip Chute 105406
13. Bearing & Shaft 2858
- Bearing Cap 104975
14. Back Panel 105533
15. Motor Gasket 102427
16. Wiring Box Assy 15613-21
17. Wiring Box Cover ... 104986-01
18. Condensing Unit 75552
19. Fan Motor 75595
20. Motor Support 104969
21. Dasher Motor 75272
22. Compressor 75212
23. Motor Saddle 104267
24. Legs (4) 64135
25. Mix Pan Lid 104989
26. Spigot Housing Cover 105532-02
27. Knob 64420
28. Side Panels (2) 105534-01
29. Logo 16023
30. Mix Out Float 61396
31. Reed Switch 61397
32. Spigot Plunger 105503
33. Spigot Switch 70008
- Spigot Switch Plunger 105529
- Spring 105684
34. O-Rings (2) 58923
35. Front Plate 65631
36. O-Ring 58911
37. Mix Out Light 61395
38. Front Plate Studs (2) 7107
39. Spigot Handle 65632-02
40. Switch 70023
- Switch Decal 9510
- Switch Boot 61380
41. Faspin 64255
42. Front Plate Knobs (2) 64065
43. Drip Tray 102054
44. Drip Tray Insert 101948
45. Drip Tray Support 105595
46. O-Ring 58903
47. Rear Seal 104916
48. Dasher 104991
49. Front Panel 106000
50. Stator Rod 105531
51. Scraper Blades 104984-02

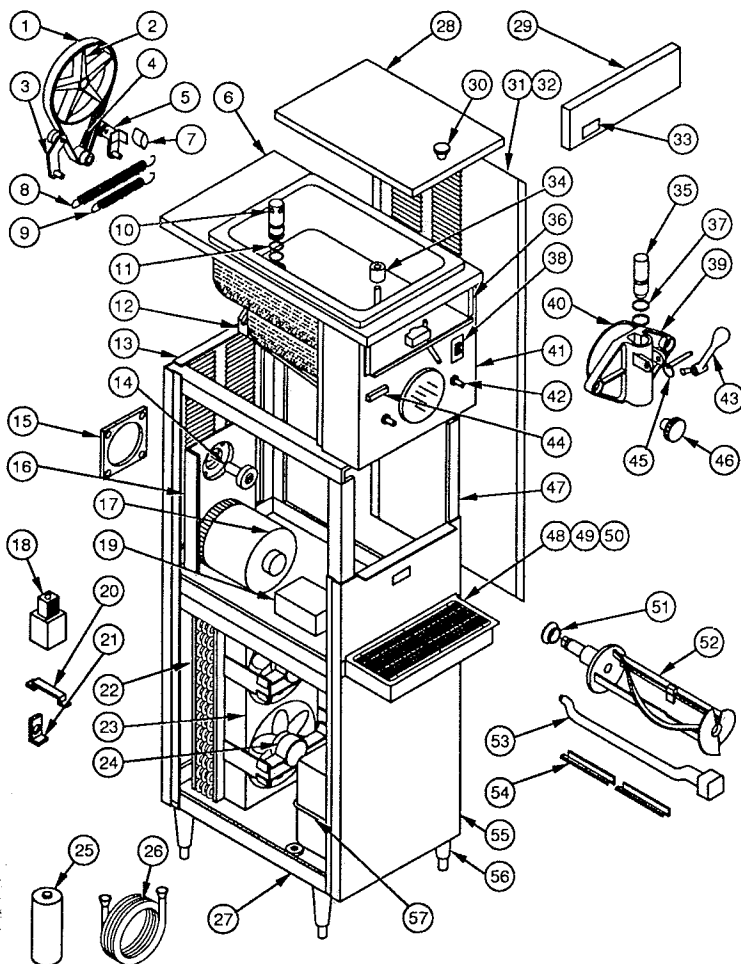
REFRIGERATION PARTS

- | | |
|-----------------|-------|
| Access Valve | 71021 |
| Cap Tube | 3084 |
| Drier | 71022 |
| Expansion Valve | 71035 |
| Needle Valve | 71060 |
| Sight Glass | 71036 |

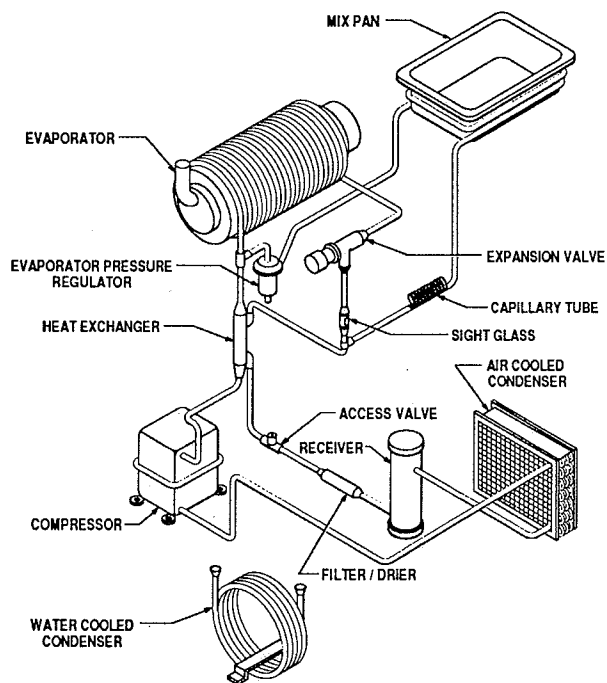
WIRING BOX PARTS

- | | |
|----------------------|-------|
| Auto/Cleanout Switch | 70023 |
| Contact | 69995 |
| Delay Relay | 70263 |
| Timer | 70368 |
| Timer Relay | 70289 |

MODEL 414E Soft Serve



Exploded View

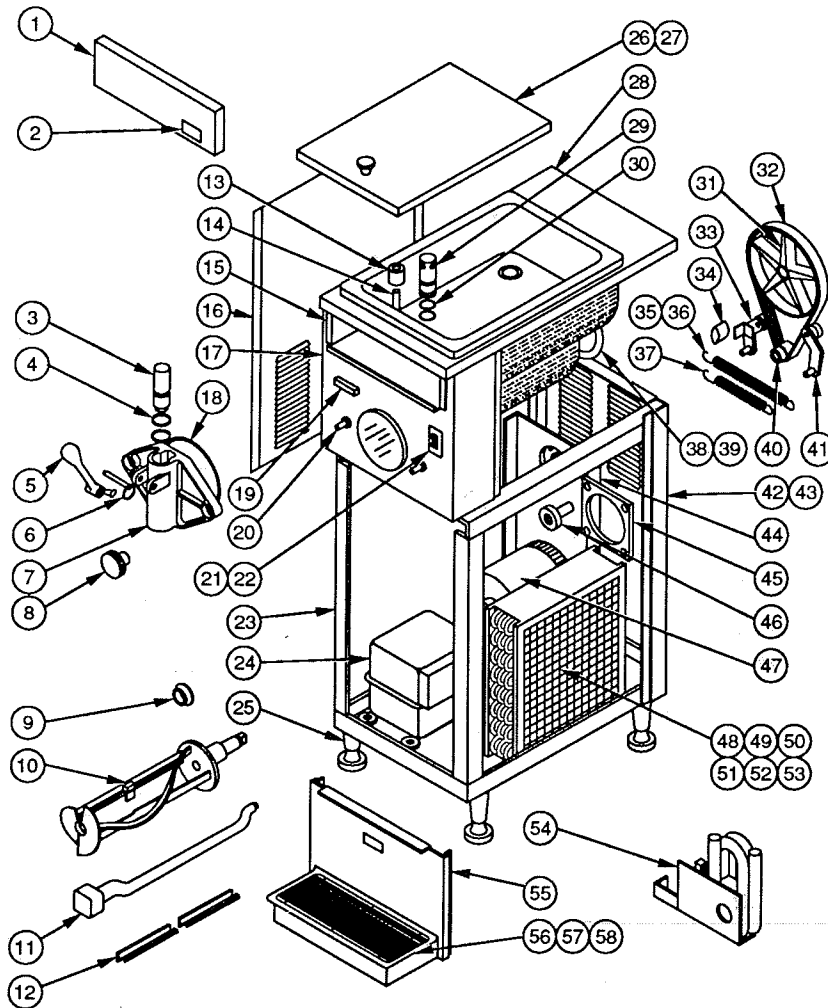


Refrigeration System

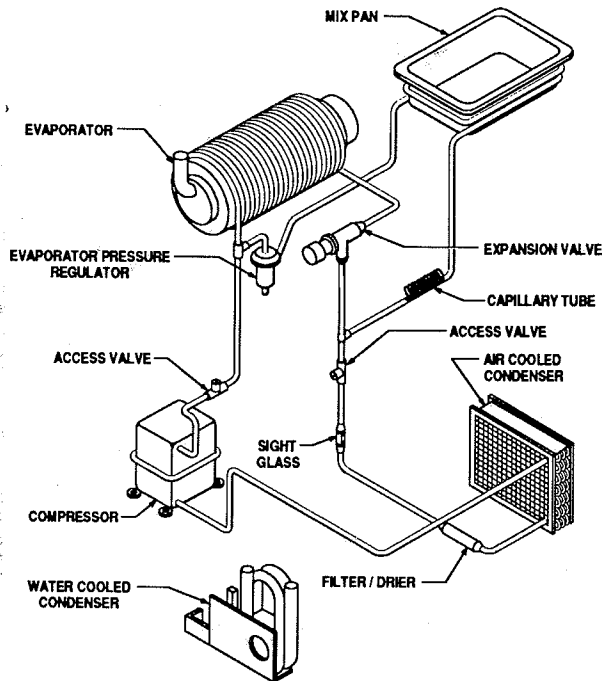
PARTS LIST

- 1. Belt 58880
 - 2. Pulley 10207
 - 3. Belt Idler 103249
 - 4. Pulley 10208
 - 5. Torque Idler 103248
 - 6. Mix Pan and Evap. Top Cover Assy. 105453
 - 7. Cushion 104648
 - 8. Torque Spring 64504
 - 9. Torque Spring Cable 103745
 - 10. Idler Spring 64515
 - 11. Carburetor Tube 105692
 - 12. Insert 105979
 - 13. O-Rings (2) 58947
 - 14. Drip Chute 105360
 - 15. Hanger 105369
 - 16. A/C Back Panel 106176
 - 17. W/C Back Panel 106179
 - 18. Gasket 102427
 - 19. Evaporator Support 106170
 - 20. Dasher Motor 75256
 - 21. Water Valve 1593
 - 22. Mounting Bracket 3517
 - 23. High Pressure Switch 71012
 - 24. W/C Condenser Clamp 105451
 - 25. Water Inlet 2941
 - 26. A/C Condenser Assy. 105234
 - 27. A/C Condenser 75405
 - 28. Shroud Assembly 105236
 - 29. Mounting Brackets (2) 7199
 - 30. Fan Motors (2) 75138
 - 31. Fan Blades (2) 75312
 - 32. Receiver 75115
 - 33. W/C Condenser 75045
 - 34. Lower Frame Assy. 105424
 - 35. A/C Base Insert 106216
 - 36. W/C Base Insert 106225
 - 37. Mix Pan Lid 104278-02
 - 38. Wiring Box Cover ... 105346-02
 - 39. Knobs 64420
 - 40. Side Panel 106177
 - 41. Side Panel 106177
 - 42. Logo 16023
 - 43. Mix Out Float 61396
 - 44. Reed Switch 61397-01
 - 45. Spigot Plunger 105503
 - 46. Wiring Box Assy. 15621
 - 47. O-Rings (2) 58923
 - 48. Switch 70023
 - 49. Front Plate 65631
 - 50. O-Ring 58911
 - 51. Upper Front Panel 105341
 - 52. Front Plate Studs (2) 7107
 - 53. Spigot Handle 65632-02
 - 54. Mix Out Light 61398
 - 55. Faspin 64255
 - 56. Knobs (2) 64065
 - 57. Upper Frame Assy. 105326
 - 58. Drip Tray Support 105595
 - 59. Drip Tray 102054
 - 60. Drip Tray Insert 101948
 - 61. Rear Seal 104916
 - 62. Dasher 3113-01
 - 63. Stator Rod 65633
 - 64. Scraper Blades (2) 104984
 - 65. Lower Front Panel 106178
 - 66. Legs (4) 64145
 - 67. Compressor 75536
 - 68. Start Capacitor 75534
 - 69. Run Capacitor 75533
 - 70. Relay 75532
- REFRIGERATION PARTS**
- Cap Tube 3084
 - Drier 71010
 - EPR Valve 71082
 - Expansion Valve 71042
 - Heat Exchanger 71030
 - Needle Valve 71060
 - Sight Glass 71037
- WIRING BOX PARTS**
- Auto/Cleanout Switch 70023
 - Contactors 70125
 - Delay Relay 70262
 - Solid State Relay 70373
 - Solid State Timer 70372
 - Spigot Switch 70008
 - Terminal Board 61073
 - P/N 80983 ----- Rev. 040190

MODEL 601E Shake



Exploded View

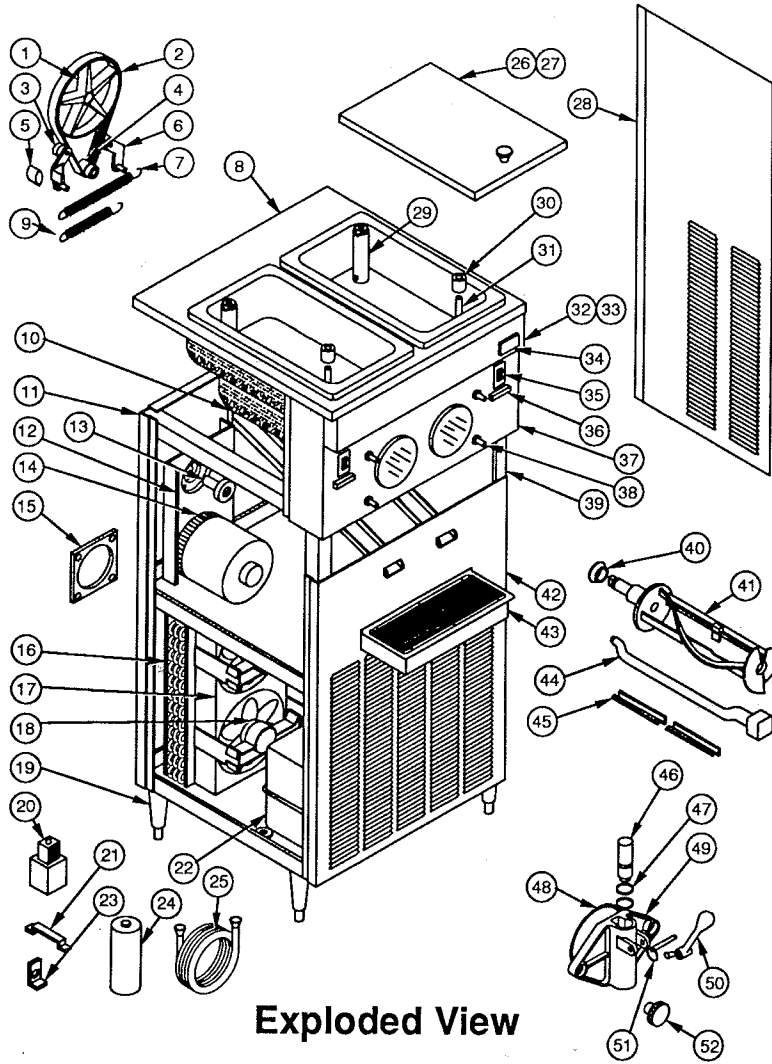


Refrigeration System

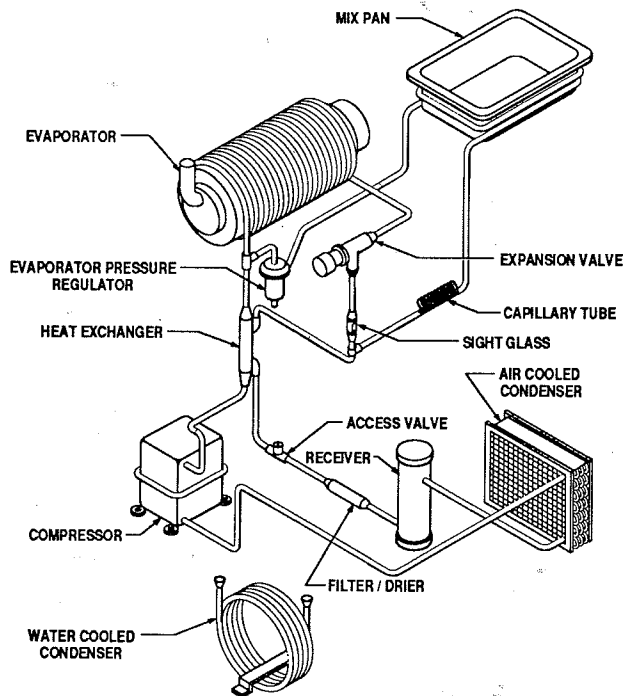
PARTS LIST

1. Wiring Box Cover ...	104356-02
2. Logo	16023
3. Spigot Plunger	105503
4. O-Rings (2)	58923
5. Spigot Handle	65632-02
6. Faspin	64255
7. Front Plate	65631-01
8. Knobs (2)	64065
9. Rear Seal	104916
10. Dasher	3113-01
11. Stator Rod	65633
12. Scraper Blades (2)	104984
13. Mix Out Float	61396
14. Reed Switch	61397-01
15. Wiring Box Assy.	15621
16. Side Panels (2)	106173
17. Upper Front Panel	105341
18. O-Ring	58911
19. Mix Out Light	61398
20. Front Plate Studs (2)	7107
21. Switch	70023
Switch Cover	106213
Switch Decal	9510
23. Frame Assy.	105326
24. Compressor	75593
Start Capacitor	76515
Run Capacitor	76513
Relay	76514
25. Legs (4)	64135
26. Mix Pan Lid	104278-02
27. Knob	64420
28. Mix Pan and Evap. Top Cover Assy.	105453
29. Carburetor Tube	105436
30. O-Rings (2)	58947
31. Pulley	10212
32. Belt	58887
33. Torque Idler	103248
34. Cushion	104648
35. Torque Spring Cable ..	103745
36. Torque Spring	64040-02
37. Idler Spring	64040-02
38. Hanger	105369
39. Drip Chute	105360
40. Pulley	10290
41. Belt Idler	103249
42. A/C Back Panel	106172
43. W/C Back Panel	106175
44. Evaporator Support	106170
45. Gasket	102427
46. Bearing & Shaft	2858
47. Dasher Motor	75272
48. A/C Condenser Assy....	105270
49. Fan Motor	75138
50. Fan Blade	75312
51. Motor Bracket	7199
52. A/C Base Plate	106214-02
53. W/C Base Plate	106227-02
Wiring Barrier	106221
54. W/C Condenser	75048
Water Valve	1593
55. Lower Front Panel	106174
56. Drip Tray Support	105595
57. Drip Tray	102054
58. Drip Tray Insert	101948
REFRIGERATION PARTS	
Access Valve	71046
Cap Tube	3084
Drier	71003
EPR Valve	71082
Expansion Valve	71035
Sight Glass	71036
WIRING BOX PARTS	
Auto/Cleanout Switch	70023
Contactor	70125
Spigot Switch	70008
Terminal Board	61073
Time Delay Relay	70262
Timer	70372
Timer Relay	70373
P/N 80986	Rev. 040190

MODEL 424E Soft Serve



Exploded View



Refrigeration System

PARTS LIST

1. Pulley (2)	10615
2. Belt (2)	58891
3. Torque Idler (2)	104973
L.H. Torque Cable	106102
L.H. Torque Cable	105730
Torque Bracket	106100
4. Pulley (2)	10208
5. Cushion (2)	104648
6. Belt Idler (2)	103249-01
7. Idler Spring (2)	64515
8. Mix Pan and Evap. Top Cover Assy.	105632
9. Torque Spring (2)	64504
10. Hanger (2)	105369
Drip Chute (2)	105360
11. A/C Back Panel	105651
W/C Back Panel	105652
12. Evaporator Support(2)	105761
13. Bearing & Shaft (2)	2858
14. Dasher Motor (2)	75336
15. Gasket (2)	102427
16. A/C Condenser Assembly(2)	105234
A/C Condenser (2)	75405
17. Shroud (2)	105236
Condenser Support (2)	105648
18. Fan Motors (4)	75138
Fan Blades (4)	75312
Fan Bracket (4)	7199
19. Legs (4)	64145
20. Water Valve (2)	1593
Bracket (2)	105873
21. Clamp (2)	105451
22. Compressor (2)	75536
23. Water Inlet (2)	2941
24. Receiver (2)	75115
25. W/C Condenser (2)	75045
26. Mix Pan Lid (2)	104278-02
27. Knobs (2)	64420
28. Side Panel (2)	105653
29. Carburetor Tube (2)	105692
Insert (2)	105979
O-Rings (4)	58947
30. Mix Out Float (2)	61396
31. Reed Switch (2)	61397-01
32. Wiring Box Cover	105564-02
33. Wiring Box Assy.	15635
Adapter Plate	105683
34. Logo	16023
Nuts (2)	60023
35. Switch (2)	70023
Switch Decal (2)	9510
36. Mix Out Light (2)	61398
37. Upper Front Panel	105649
38. Front Plate Studs (4)	7107
39. Frame	105624
40. Rear Seal (2)	104916
41. Dasher (2)	3113-01
42. Lower Front Panel	105769
43. Drip Tray	102054
Drip Tray Insert	101948
Drip Tray Support	105595
44. Stator Rod (2)	65633
45. Scraper Blades (4)	104984
46. Spigot Plunger (2)	105503
47. O-Rings (4)	58923
48. O-Ring (2)	58911
49. Front Plate (2)	65631
50. Spigot Handle (2)	65632-02
51. Faspin (2)	64255
52. Knobs (4)	64065

REFRIGERATION PARTS

Cap Tube (2)	3084
Drier (2)	71010
EPR Valve (2)	71082
Expansion Valve (2)	71042
Heat Exchanger (2)	71030
Sight Glass (2)	71037

WIRING BOX PARTS

Auto/Cleanout Switch (2)	70023
Contactors (2)	70125
Delay Relay (2)	70262
Solid State Relay (2)	70373
Solid State Timer (2)	70372
Spigot Switch (2)	70008
Terminal Board (2)	61073